

## SELECTION & SPECIFICATION DATA

<b>Type</b>	Rubberized Flashing Cement
<b>Description</b>	Blackhawk 5404 Rubberized Flashing Cement is a premium, trowel grade, rubberized bitumen mastic. Blackhawk 5404 cures to a durable waterproof membrane capable of accommodating minor expansion and contraction.
<b>Uses</b>	<ul style="list-style-type: none"> <li>• Night seals</li> <li>• Three coursing</li> <li>• Setting roof drains</li> <li>• Adhering bituminous laps and flashing</li> <li>• Vertical and horizontal application</li> </ul>
<b>Color</b>	Black
<b>Primer</b>	Self-priming
<b>Topcoats</b>	Once cured, product can be topcoated with urethane, acrylic or silicone. Blackhawk 5404 can also receive granule embedment while still wet.
<b>Dry Film Thickness (DFT)</b>	1/8-inch is typical
<b>VOC Value(s)</b>	<250 g/l (2.09 lbs/gal)

## SUBSTRATES & SURFACE PREPARATION

<b>All</b>	All surfaces must be clean and free from debris and loose scale material or anything that may interfere with adhesion or act as a bond breaker with the desired substrate.
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## SAFETY

<b>Safety</b>	Mixes and applications of this product present a number of hazards. Read and follow the hazard information, precautions and first aid directions on the individual product labels and safety data sheets before using.
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## MIXING & THINNING

<b>Mixing</b>	No mixing required. Ready to use as is.
<b>Thinning</b>	Do not thin
<b>Cleanup</b>	Mineral spirits or equivalent solvent.

## APPLICATION GUIDANCE

<b>Trowel</b>	1/8-inch square notched trowel or round/ bullnose roofing trowel.
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## PACKAGING, ESTIMATING & HANDLING

ITEM #	PACKAGING
K-5404-003-001	Pail - 2.7 gallons
K-5404-005-001	Pail - 4.7 gallons
<b>Theoretical Coverage Rate</b>	14 square feet per gallon at 1/8-inch thickness

<b>Storage &amp; Shelf Life</b>	Store indoors. This product is not affected by excursions below published storage temperatures. Always inspect the product prior to use to make sure it is smooth and homogeneous.
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## PERFORMANCE DATA

SPECIFICATIONS	CATEGORY	RESULTS
ASTM 4586	Type 1	Pass
ASTM 6511	Uniformity	Pass
ASTM 6511	Workability	Pass
ASTM 6511 Blistering	Behavior at 140°F (60°C)	None
ASTM 6511 Cracking	Pliability at 32°F (0°C)	Pass
Sag/Slide	Behavior at 140°F (60°C)	Pass

Rev 05/23

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Division of Ergon Asphalt & Emulsions, Inc. | P.O. Box 1639, Jackson, MS 39215-1639 | 601-933-3381 Fax | 601-933-3595 Phone | 877-98ARMOR Toll-Free | [ergonarmor.com](http://ergonarmor.com)